## **A Novel Traceless Solid-Phase Friedla**1**nder Synthesis**

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**Received June 11, 2003**



**A new solid-phase synthesis of quinolines based on a Friedla**1**nder-type reaction between the resin-bound azomethine 1b and ketones 2 is described. This cyclative cleavage approach affords quinolines 3a**−**f in 50**−**81% yields. The polymer-bound aniline equivalent is easily recycled and may be reused with comparable performance.**

Parallel solid-phase synthesis is widely used to produce libraries of small organic molecules. Of particular interest due to their broad range of biological activities, substituted heterocyclic compounds exhibit a high degree of structural diversity that makes them attractive candidates in the development of new processes for parallel solid-phase synthesis.<sup>1</sup> The Friedländer condensation is still considered, with the Skraup synthesis, as the most popular method, which provides rapid access to quinolines and related azaaromatic compounds.2 This methodology makes a wide range of heterocycles easily available to chemists. However, despite being a very efficient method, one major limitation of Friedländer syntheses arises from the poor stability of the prerequisite *o*-aminobenzaldehydes, which may undergo self-condensation.3

A useful modification developed by Borsche allows these side reactions to be avoided by employing the more stable azomethines  $1$  of  $o$ -benzaldehydes.<sup>4</sup> The desired arylimines **1** are conveniently synthesized from the condensation of *p*-toluidine with an *o*-nitrobenzaldehyde followed by sodium sulfide reduction.<sup>5</sup> The resulting "masked" *o*-aminobenzaldehydes **1** react smoothly under basic conditions with a variety of active methylene compounds **2** to afford quinolines

**3** in fairly good to excellent yields along with *p*-toluidine (Scheme 1).





We wish to report in this communication the preparation of resin-bound azomethine **1b** and its application in the development of a traceless solid-phase synthesis of quinoline

## **ORGANIC LETTERS 2003 Vol. 5, No. 17 <sup>3061</sup>**-**<sup>3063</sup>**

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derivatives **3** (Scheme 2). This solid-phase approach combines two highly desirable characteristics in SPS: (a) a cyclative cleavage step6 releasing the desired quinolines **3** from the polymer support and (b) the regeneration and recycling of the resin. Last, immobilization of azomethine **1** will minimize self-condensation reaction and facilitate the workup procedure (Scheme 2).

We first investigated the preparation of resin-bound azomethine **1** on TentaGel resin. This choice was mainly motivated by the good compatibility of this resin with ethanol, the solvent used in the overall process. Although a wide variety of resin-bound amines are commercially available, a polymer-bound equivalent of aniline was inaccessible until the recent work of Balasubramanian and co-workers.7

According to this work, the Boc-protected aminophenol **4** <sup>7</sup> was treated with commercial TentaGel-Br resin (loading 0.30 mmol/g) to furnish resin **5**, which was characterized by 13C-gel-phase NMR and FT-IR. The yield was determined by nitrogen microanalysis (0.37% N; loading 0.25 mmol/g).

Subsequent cleavage of the Boc group under classical conditions (TFA/CH<sub>2</sub>Cl<sub>2</sub>) afforded resin  $6(0.39\% \text{ N}; \text{loading})$ 0.25 mmol/g). The removal of the Boc group was confirmed by the complete disappearance of the Boc carbonyl stretch (1715 cm-<sup>1</sup> ). The supported azomethine **1b** was prepared in two steps from resin **6** by treatment with 3,4-dimethoxy-6 nitrobenzaldehyde in refluxing ethanol, affording resin-bound *o*-nitroimine **7b** (0.76% N; loading 0.25 mmol/g). Subsequent reduction of the nitro group was accomplished in the presence of sodium sulfide in refluxing ethanol to furnish the desired resin-bond "masked" *o*-aminobenzaldehyde **1b** (0.79% N; loading 0.25 mmol/g). The FT-IR spectra of both resins **7b** and **1b** were compared with that of solution-phase models **7a** and **1a**, respectively, showing common bands. In particular, it is informative to note that the peak for nitro stretching at  $1286 \text{ cm}^{-1}$  of **7a** and **7b** has completely



Reagents and conditions: (a) HCI 2M/THF/water/12h/r.t., (b) EtOH/reflux/3h; (d) Na<sub>2</sub>S.9H<sub>2</sub>O/EtOH/ reflux/20 min.



*<sup>a</sup>* Yield calculated from the loading of resin **1**. *<sup>b</sup>* Yield obtained by conventional solution-phase synthesis.

disappeared in **1a** and **1b** after the reduction step. In contrast, the imine stretch in the range  $1630-1567$  cm<sup>-1</sup> present in the IR spectra of **7a**,**b** is still observed in **1a**,**b**, providing evidence for the chemoselective reduction of **7b** into **1b**. The resulting resin **1b** could be stored for several weeks without significant deterioration of chemical properties (Scheme 3).

The synthesis of quinoline derivatives **3a**-**<sup>f</sup>** was accomplished on a Quest 210 parallel synthesizer by treating resin **1b** with the various ketones **2a**-**<sup>f</sup>** under the typical Borsche conditions, i.e., in refluxing ethanol in the presence of piperidine. Quinoline derivatives **3a**-**<sup>f</sup>** were obtained in 50-81% yields (Table 1). In all cases, the Friedländer parallel solidphase synthesis of quinolines **3a**-**<sup>f</sup>** led to similar yields when compared to those obtained under homogeneous conditions from azomethine **1a** and ketones **2** (piperidine/ethanol/reflux/ 12 h). Their purification is made easier by simple filtration of the polymer-bound aniline **6**. It should be noted that flash chromatography is, however, required to eliminate piperidine and ketones **2** having been used in excess to drive the reaction to completion. The regeneration of resin **1b** was also

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*a* Reagents and conditions: (a) NaH/DMF/12 h; (b) TFA/CH<sub>2</sub>Cl<sub>2</sub>/ 12 h; (c) EtOH/reflux/3 h; (d) Na<sub>2</sub>S<sup>•9</sup>H<sub>2</sub>O/EtOH/reflux/20 min.

examined.8 Resin **6** was then treated as above, i.e., with *o*-nitrobenzaldehyde followed by Na<sub>2</sub>S, affording resin 1 (0.79%) N; loading 0.25 mmol/g) in nearly quantitative yield. Comparison of the IR spectrum of recycled resin **1b** with that of freshly prepared resin **1b** did not show any significant changes. The resin thus recycled was reused, affording quinolines **3a**-**<sup>f</sup>** in comparable yields, demonstrating that the activity of the resin **1b** is preserved after the regeneration process.

In summary, the preparation of resin **1b** has been achieved in two steps from the known resin-bound aniline **6**. This polymer-bound equivalent of Borsche's reagent could be successfully used in the preparation of quinoline derivatives **3** in good yields. A simple isolation procedure of the product is made possible thanks to a cyclative cleavage approach. Resin **1b** may be stored for several weeks without loss of activity. Last, regeneration and recycling of the resin offer an additional benefit over a classical homogeneous process. This solid-phase approach, extended to the preparation of various resin-bound *o-*aminobenzaldehydes, should provide a useful tool for the construction of large quinoline and related azaheterocycle libraries.

Acknowledgment. We thank the CNRS, the région Haute-Normandie, and the CRIHAN for financial and technical support.

**Supporting Information Available:** Experimental procedures and full characterization for all compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

OL035049Z

<sup>(8)</sup> During the cyclative cleavage process, the resulting resin **6** may react with ketones **2** still present in solution to give the corresponding imines. To ensure the complete removal of ketones **2a**-**f**, which could have been scavenged, the recovered resin **6** was thus treated under acidic conditions (2 M HCl/THF/water) prior to regenerating resin **1b**.